

## TECHNICAL DATA SHEET

## RILSAN® PA11 T SILVER 7556

### POLYAMIDE 11 POWDER

RILSAN® fine powders are specialty polyamide powders obtained from renewable resources. RILSAN® T range is designed for coating metal parts using the fluidized bed dip coating process. They provide superior protection against wear, impact, corrosion, chemicals as well as graffiti. Please consult Arkema literature for application method and recommendations.

#### TYPE

PA11

#### MAIN APPLICATIONS

- Powder Coating - Dish Washer Basket
- Powder Coating- Wire Goods

#### DELIVERY FORM

- Powder

#### TRANSFORMATION PROCESSES

- Fluidized Bed Dipping

#### ADDITIVES

- Heat Stabilized

### MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	UNIT	テスト基準
Hardness, Shore D, 23°C (73°F)	- / 70		ISO 868
Coating impact, 23°C (73°F)	- / ≥ 2	J	ASTM G14
Hardness, Persoz, 23°C (73°F)	- / 180		ISO 1522
, Wheel CS 17, load 1 kg, 1000 cycles	- / 30	mg	ISO 9352

\*DRY: Dry As Molded (DAM) if pellet / Dry if powder.  
COND: Conditionned.

### THERMAL PROPERTIES

プロパティ	価値	UNIT	テスト基準
Vicat softening temperature, 50N at 50°C/h	181	°C	ISO 306
Melting temperature, 10°C/min	183-188	°C	ISO 11357-1/-3

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## OTHER PROPERTIES

プロパティ	価値	UNIT	テスト基準
Covering efficiency (300 µm)	0.36	kg/m²	Internal Arkema
Water absorption, 24h	≤ 1	%	ISO 62
Median particles (D50)	100-130	µm	ISO 13320
Approximate RAL number	9022		
Salt spray test	Good adhesion after 2000 hours		ISO 9227
Specific gravity of coating, 20°C (68°F)	1.01	g/cm³	ISO 1183-1
Apparent density, Non compacted	0.49		ISO 1068
Apparent density, Compacted	0.61		ISO 1068
Particle Size Distribution (PSD), Fine particles (≤ 40 µm)	1	%	ISO 13320
Particle Size Distribution (PSD), Coarse particles (> 254 µm)	7	%	ISO 13320

## 包装

Available packaging:

- 850 kg / 1870 kb 硬質容器

## 賞味期限

Five years shelf life from date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

## SPECIAL CHARACTERISTICS

- Bio-based

Headquarter: Arkema France  
51, Esplanade du Général de Gaulle  
92800 Puteaux – France  
T +33 (0)1 49 00 80 80

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